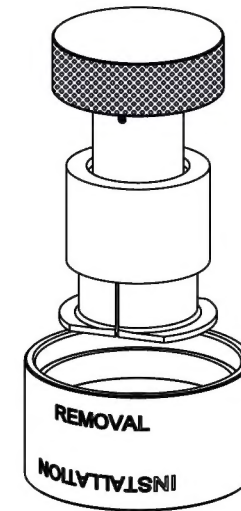
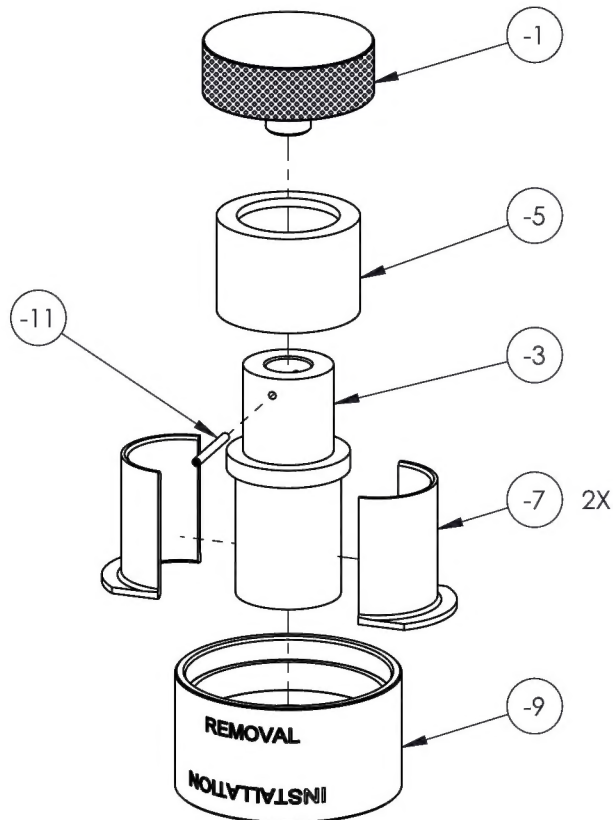


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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL




**UNDER REVIEW**

URF 19-992 19.10.26 (VM)

**NOTE:**

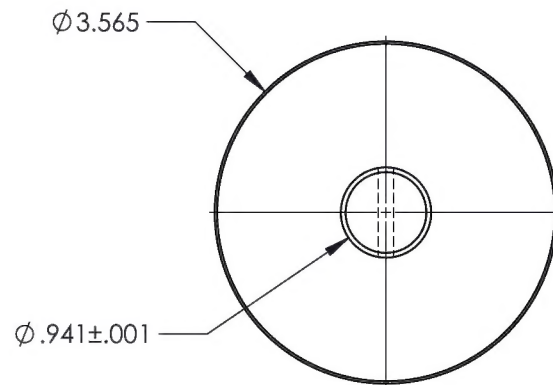
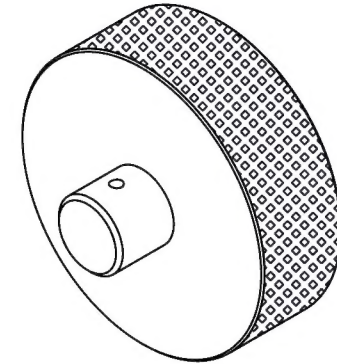
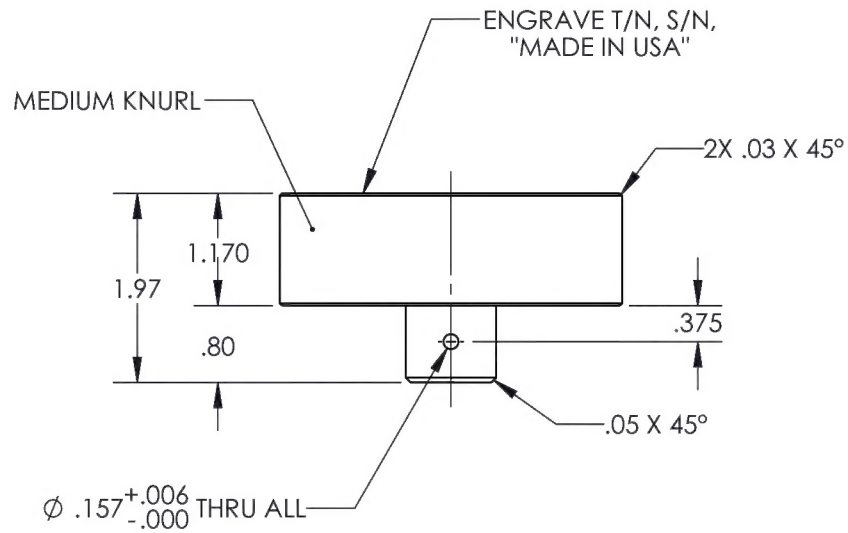
1. ALSO PART OF KIT RBW109-3401-69-137.
2. REF: AGUSTA P/N 109-3401-69105.

 <b>RED BARN MACHINE</b>	
<b>TITLE</b> TOOL ASSY, PACKING DISASSEMBLY	
<b>DWG NO.</b> RBW109-3401-69-105	<b>REV</b> 1
<b>MAT'L</b> UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	<b>DRAWN BY:</b> GILBERT <b>APPROVED</b> <i>D Weil</i> <b>HEAT TREAT</b> <b>FINISH</b> <b>SPEC</b>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	<b>USED ON MODEL</b> AW109, AW119
<b>SCALE</b> 1:4	<b>DATE</b> 4/11/2013
<b>SHEET 1 OF 6</b>	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	CAP	6061	3-3/4 X 2-1/8	2
			-3	1	PIN	6061	Ø2-3/4 X 5-1/8	3
			-5	1	HOUSING	6061	Ø3 X 2-1/4	4
			-7	2	HALF RING	4140 Q & T	Ø3-1/2 X 3	5
			-9	1	BASE	6061	Ø5 X 2-3/4	6
		B/O	-11	1	SPRING PIN	STEEL	4mm x 45mm MCMaster-CARR #91611A218	1

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-1)  
CAP

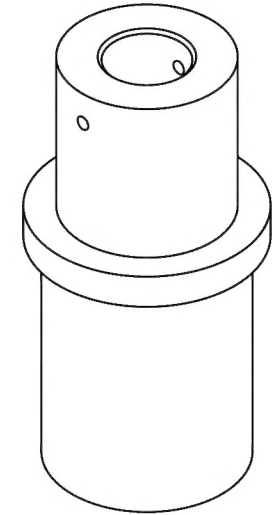
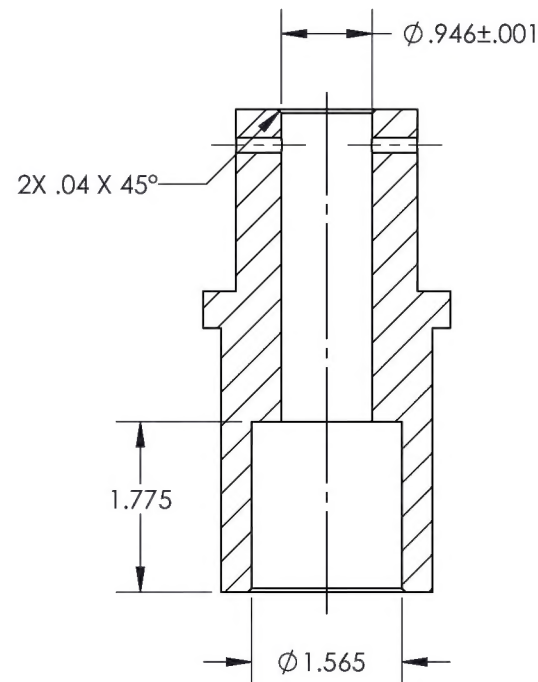
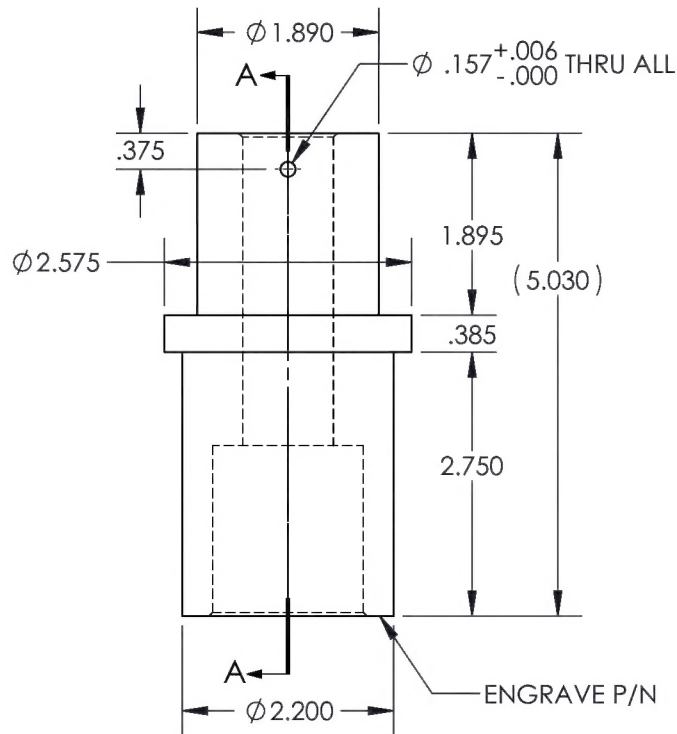
**UNDER REVIEW**

URF 19-992 19.10.26 (VM)

 <b>RED BARN MACHINE</b>	
<b>TITLE</b> TOOL ASSY, PACKING DISASSEMBLY	
<b>DWG NO.</b> RBW109-3401-69-105-1	<b>REV</b>
<b>MAT'L</b> 6061	<b>DRAWN BY:</b> GILBERT
<b>UNLESS OTHERWISE SPECIFIED</b> DIMENSIONS ARE IN INCHES .XXX $\pm .005$ .XX $\pm .01$ .X $\pm .1$	<b>APPROVED</b> <i>D Weil</i> <b>HEAT TREAT</b> <b>FINISH</b> CLEAR ANODIZE <b>SPEC</b> MIL-A-8625F, TYPE II, CLASS I
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	<b>USED ON MODEL</b> AW109, AW119
<b>SCALE</b> 1:2	<b>DATE</b> 4/11/2013
<b>SHEET 2 OF 6</b>	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



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URF 19-992 19.10.26 (VM)

SECTION A-A

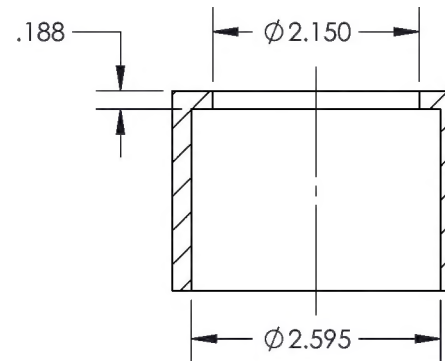
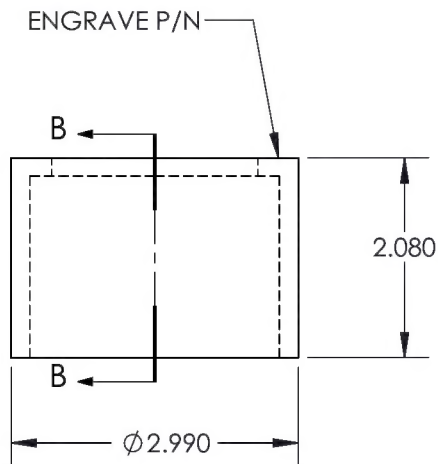
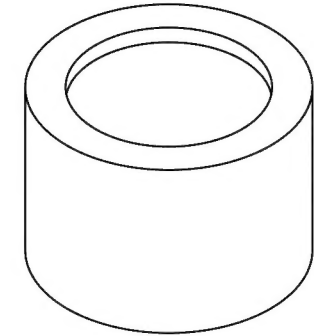
③

PIN

<b>RED BARN MACHINE</b>	
TITLE <b>TOOL ASSY, PACKING DISASSEMBLY</b>	
DWG NO. <b>RBW109-3401-69-105-3</b>	REV
MAT'L 6061	DRAWN BY: <b>GILBERT</b>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH CLEAR ANODIZE
.X ± .1	SPEC MIL-A-8625F, TYPE II, CLASS I
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	<b>AW109, AW119</b>
SCALE 1:2	DATE 4/11/2013
SHEET 3 OF 6	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED


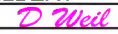


SECTION B-B

**UNDER REVIEW**

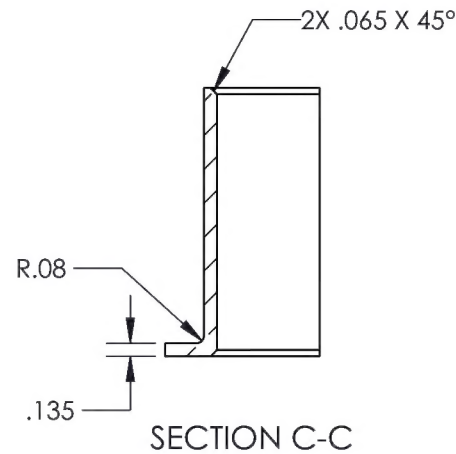
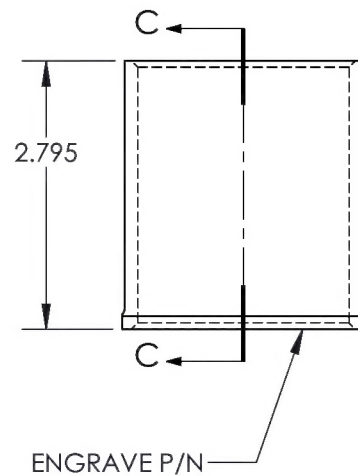
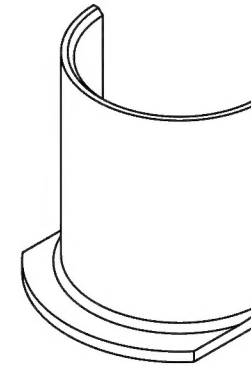
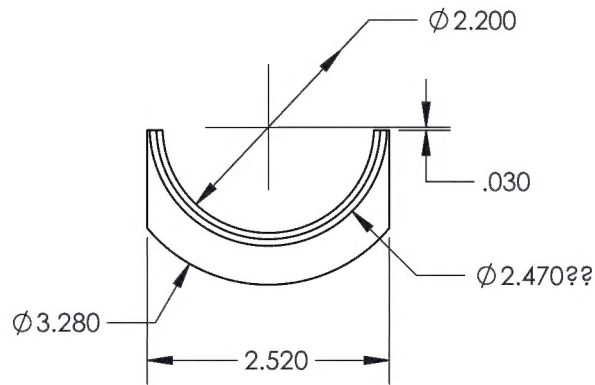
URF 19-992 19.10.26 (VM)

⑤  
HOUSING

 <b>RED BARN MACHINE</b>	
<b>TITLE</b> TOOL ASSY, PACKING DISASSEMBLY	
<b>DWG NO.</b> RBW109-3401-69-105-5	<b>REV</b>
<b>MAT'L</b> 6061	<b>DRAWN BY:</b> GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	<b>APPROVED</b>  <b>HEAT TREAT</b> CLEAR ANODIZE <b>SPEC</b> MIL-A-8625F, TYPE II, CLASS I <b>USED ON MODEL</b> AW109, AW119
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
<b>SCALE</b> 1:2	<b>DATE</b> 4/11/2013
SHEET 4 OF 6	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED


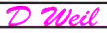


(-7)

HALF RING

**UNDER REVIEW**

URF 19-992 19.10.26 (VM)

 <b>RED BARN MACHINE</b>	
<b>TITLE</b> TOOL ASSY, PACKING DISASSEMBLY	
<b>DWG NO.</b> RBW109-3401-69-105-7	<b>REV</b>
<b>MAT'L</b> 4140 Q & T	<b>DRAWN BY:</b> GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX $\pm .005$ .XX $\pm .01$ .X $\pm .1$	<b>APPROVED</b>  <b>HEAT TREAT</b> FINISH CAD PLATE YELLOW <b>SPEC</b> QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	<b>USED ON MODEL</b> AW109,AW119
<b>SCALE</b> 1:2	<b>DATE</b> 4/10/2013
<b>SHEET 5 OF 6</b>	

